

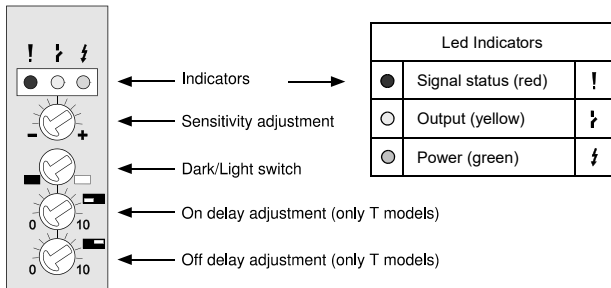
**Product Data**

Electrical Data		DC		AC	
		Transmitter	Receiver	Transmitter	Receiver
Supply Voltage		10 - 30 V dc		12 - 240 V dc / 20 - 240 V ac	
Voltage ripple		+/- 15%		-	
Reverse polarity protected		Yes		-	
Short circuit protected		Yes		-	
Current consumption		< 65 mA		< 70 mA	
Output relay		-		1 open / 1 close, 240 V ac / 2 A	
Output transistor		200 mA / 30 V dc		-	

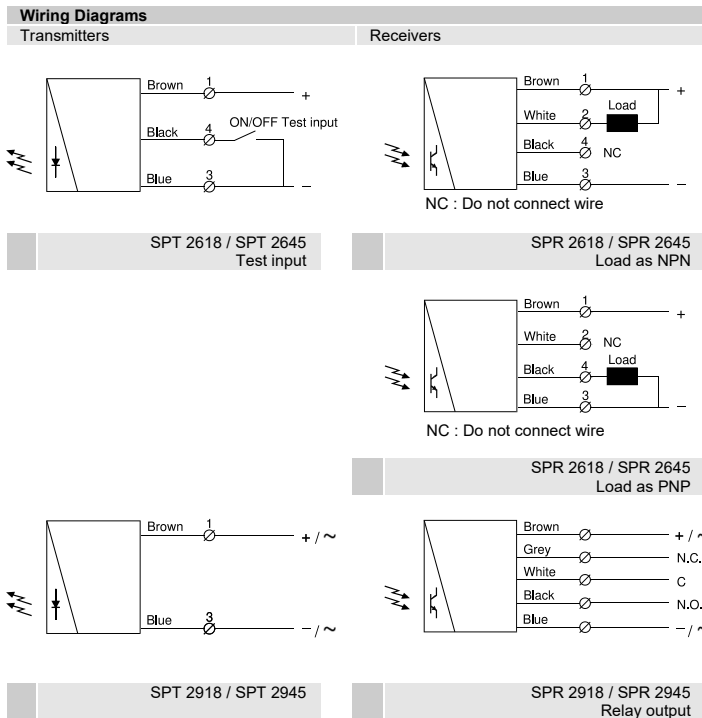
Environmental Data	
Temperature, operation	-20 to +55 °C
Sealing class	IP 67
Approvals	

Available Models					
	Model	Supply Voltage	Output	Time Delay	Sensing Range
Transmitter	SPT 2618	10-30 V dc	-	-	20 m
	SPT 2918	12 - 240 V dc 20 - 240 V ac	-	-	
	SPT 2645	10-30 v dc	-	-	
	SPT 2945	12 - 240 V dc 20 - 240 V ac	-	-	
Receiver	SPR 2618 T	10-30 V dc	NPN / PNP	On/Off Delay	0 - 20 m, adjustable
	SPR 2618			-	
	SPR 2918 T	12 - 240 V dc 20 - 240 V ac	Relay	On/Off Delay	
	SPR 2918			-	
	SPR 2645 T	10-30 V dc	NPN / PNP	On/Off Delay	
	SPR 2645			-	
	SPR 2945 T	12 - 240 V dc 20 - 240 V ac	Relay	On/Off Delay	
	SPR 2945			-	

**Illustration**



**Connection**



Connection Wires/Pins		
Supply + / Supply ac	Cable Brown	4 pin, M12 plug Pin 1 / Brown
Supply - / Supply ac	Blue	Pin 3 / Blue
SPT test input	Black	Pin 4 / Black
Output NC	Grey	-
Output NO	Black	-
Output COM	White	-
Output PNP	Black	Pin 4 / Black
Output NPN	White	Pin 2 / White

Sensor plug

**Mounting & Alignment**

- Mounting & Alignment**
- Mount the transmitter and receiver sensors facing each other. Make sure the distance between the sensors does not exceed the specified sensing range of the system.
  - Align the sensors by moving, either the transmitter or receiver sensor, horizontally and vertically until the output is:
    - Deactivated when no object is present. (Dark operated)
    - Activated when no object is present. (Light operated)
  - Fasten the sensor securely using the enclosed mounting bracket and hardware. Avoid acute angles on cable close to sensor.

**Adjustments**

**Output Mode Selection**

The output mode can be selected via an integral switch on the receiver sensor. Refer to Output Logic table for output mode reference.

Light Operated (N.C.)	Enables the output to be inactive when there is an object present.	Turn potentiometer to full clockwise position
Dark Operated (N.O.)	Enables the output to be active when there is an object present.	Turn potentiometer full counter clockwise position

**Output Logic**

Detection (thru beam)	Output mode	Relay Output	Transistor Output	Output indicator
Object present	Dark operated		Closed	On
	Light operated		Open	Off
Object absent	Dark operated		Open	Off
	Light operated		Closed	On

**Sensitivity Adjustment**

Maximum sensitivity can be used for most applications and is advised for applications with contaminated environments. Increase the sensitivity to maximum by turning the potentiometer, on the receiver sensor, to full clockwise position.

Sensitivity adjustment may be required in applications where objects to be detected are small or translucent. Proceed with the following steps:

- Start with the sensitivity at maximum by turning the potentiometer to full clockwise position.
  - Select target object with smallest dimensions and most translucent surface.
  - Place target object between transmitter and receiver sensors.
  - Decrease the sensitivity by turning the potentiometer counter clockwise until the output changes.
  - Remove target object. Check output status has changed.
- If the signal level is low, the red LED (signal status) will go on. In general, it is recommended to increase the sensitivity till the LED goes off and to check the following:
- Alignment of sensors
  - Transmitter and receiver sensors are within sensing range
  - Sensor front are not excessively contaminated

**Time Delay Adjustment** T models

The on delay enables output signal to only activate if an object in the detection area is present for the adjusted time period. (In Dark operated mode)

The off delay enables output signal to remain activated for the adjusted time period. The time delay is adjustable between 0 - 10 sec.

On delay	Increase or decrease on delay by turning potentiometer clockwise or counter clockwise respectively.
Off delay	Increase or decrease off delay by turning potentiometer clockwise or counter clockwise respectively.

**Test Input** DC models only

The transmitter can be externally disabled and enabled, via the control wire, for test purposes. The test input requires the control wire to be connected to - (negative) supply wire. Make sure no object is present in the detection area when transmitter is disabled for test. When the transmitter is disabled, the receiver should change output.

Enable transmitter	Open (off) control switch (connected to +, or not connected)
Disable transmitter	Close (on) control switch (connected to -)

Note: If the test input is not to be used, it is recommended to connect the control wire to + supply wire



**Warning**  
 This device is not to be used for Personnel Protection in Machine Guarding Safety applications. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel machine guarding stand-alone safety applications.